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Komori's Half-Size Machine for Maximum Performance The Latest Evolution of Komori Technologies

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The debut of the Lithrone S26/S29, the successor to the Lithrone 26/28 series. More than 6,000 of these high-performance presses — with more than 30,000 printing units — have been commissioned worldwide.

The Lithrone S26/S29 is Komori's key strategic half-size press for meeting printing industry requirements at the highest level, developed for the mission of elevating standards throughout the printing industry.

The Lithrone S26/S29 is a powerful solution to the trend toward shorter runs, one of the key issues facing the printing industry today. The new press is fortified with functions that improve print quality and machine performance, shorten makeready, make operation easier, enhance durability and reliability, and lighten the environmental impact. The design emphasizes reducing hourly running costs, which are directly connected to increased profitability. The Lithrone S26/S29 accomplishes this with a maximum printing speed of 16,000sph (versus 15,000sph with the Lithrone 26/28) and a makeready time that has been shortened by 50 percent.

In today's hot markets, printers must go beyond meeting diverse needs and take strategic initiatives. The Lithrone S26/S29 was specifically designed to undertake this crucial task.

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LS-629+C+IR

Six-color Lithrone S29 with IR Drying Unit and Coater (optional)

* Model in photograph includes optional specifications.

LITHRONE S26
S29

LITHRONE S26 S29

C O N C E P T

Relentless Pursuit of Quality

Komori refuses to compromise on print quality. The Lithrone S26/S29 is engineered on micron-order specifications and offers extraordinary mechanical rigidity and smooth, consistent high-speed operation. Perfect for the digitalization of color work, the Lithrone S26/S29 offers reproduction powers that will satisfy even extraordinary demands for beauty and brilliance in printing.

Ease of Use for All Operators

The Lithrone S26/S29 is available with a full range of advanced Komori technologies, including the latest Full-APC (fully automatic platechanging system), KHS-AI (Komori KHS Advanced Interface), and a new integrated press console. Every operator, regardless of skill level, is capable of producing consistent quality. The Lithrone S26/S29 is designed to keep you ahead of the game.

Strategic Positioning

In today's market, because profitability is no longer guaranteed by a given amount of work, printers are utilizing added value strategies. These strategies include deploying a fully digital workflow; providing one-pass two-sided printing; applying sophisticated coatings and finishes; printing on special substrates, and putting offline processes in-line. Equipped with the flexible combination of the Komori in-line coater and drying unit, the Lithrone S26/S29 is capable of producing a wide range of high added value printing.

High-Level Productivity

High-order productivity and amazingly short makeready. Platechanging is handled by Full-APC (fully automatic platechanging). Ink roller, blanket cylinder, and impression cylinder cleaning is completely automatic. The KHS-AI (Komori KHS Advanced Interface) ensures one-step color register adjustment and color matching as well as pre-inking while reducing setup to just six minutes. The feeder and delivery incorporate fine-tuned functions to support printing at the maximum 16,000sph while maintaining high print quality.

Minimal Environmental Impact

As a leading printing press manufacturer, Komori has long been devoted to the development of printing presses that reduce the impact of printing on the environment. Komori's aim — to create total printing systems that minimize the use of resources, energy and labor — is a basic theme in reducing the environmental footprint of the printing press. In addition to issuing an annual environmental report, Komori addresses environmental issues through a broad program of research and development.

Five Ways Komori Reduces Environmental Impact

- [1] Reduced paper waste**
KHS-AI (Komori KHS Advanced Interface)
- [2] Reduced energy consumption**
Use of high-efficiency inverter motors
Integrated automation and digital-ready structural design
- [3] Reduced use of chemical compounds**
Komorimatic dampening system accommodates non-alcohol printing
- [4] Reduced waste**
Automatic ink cartridge loading device (optional)
Oil-less bearings
New oil cleaner with integrated oil pump
- [5] Noise countermeasures**
Soundproof cabinet (optional)



Environmentally
friendly

MAJOR FEATURES

Unprecedented Productivity and Quality from One Machine Komori's Most Advanced Technologies in the Half-Size Press

The Lithrone S26/S29 series of half-size sheetfed presses are heirs to the Komori Lithrone S40 full-size press, acclaimed by the world printing industry as the ideal strategic machine for confronting the challenges of the future. Designed from the ground up to meet printers' emerging needs, the Lithrone S26/S29 offers high productivity and short makeready combined with the capabilities required for high added value printing. In addition, the Lithrone S26/S29 is loaded with the versatility and flexibility demanded for a wide work mix.

Higher production efficiency is the essence of the Lithrone S26/S29. Maximum printing speed is 16,000sph (compared to 15,000sph with the Lithrone 26/28) and makeready time is a mere six minutes. Moreover, the Lithrone S26/S29P Perfector is equipped with Komori's exclusive perfecting mechanism of three double-size transfer cylinders. This design ensures the highest print quality attainable — with extremely stable sheet travel and excellent results on heavy stock as well as virtually none of the scuffing and smearing that are common with conventional perfectors.



Ten-color Lithrone S29P Perfector (LS-1029P)
* Model in photograph includes optional specifications.

21st Century Short Makeready Performance

Automation for the World's Shortest Setup

The Lithrone S26/S29 features extensive automation for the world's shortest makeready thanks to the incorporation of Komori's most advanced technologies. These range from the new Full-APC (the first fully automatic platechanging system specifically designed for a half-size press), that eliminates the need for a tail bend on the plate and is capable of changing four plates in just 2 minutes 30 seconds, to completely automatic washup of the blanket and impression cylinders and inking rollers. Unique Komori expertise and technologies ensure seamless interlocked operation of these automatic systems to achieve the shortest makeready available anywhere.



● New Full-APC

The Lithrone S26/S29 can be equipped with Full-APC. All four plates changed in just 150 seconds. The new plate clamping system makes the operation quick and smooth.



● New APC Clamp Eliminates Plate Tail Bend

The new clamp system used with the Full-APC system makes plate loading and discharge very efficient. Plus, there is no need for a tail bend on the plate, eliminating a step in the production process. And because the clamp is flat, this system also improves register accuracy and ensures very high print quality in addition to high productivity.



● Automatic Blanket Washing and Impression Cylinder Cleaning

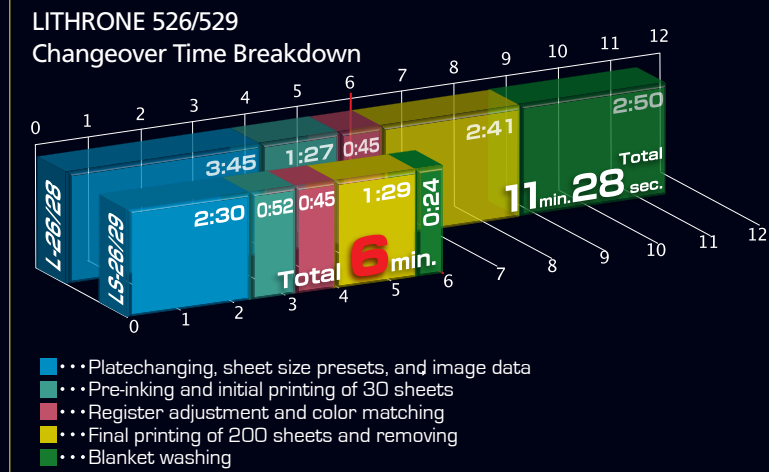
Program control makes automatic cleaning efficient and free of waste and also makes cloth changing simple and quick. The pre-soaked cloth eliminates cleaning liquid spray and reduces cloth consumption.

The Ultimate Short-Run Machine

Short-run capability and quick turnaround performance remain the persistent needs of the printing industry. Moreover, the wider use of on-demand presses and increased price competition have made the requirements for sheetfed offset presses very rigorous. In addition to exceptionally short makeready, the Lithrone S26/S29 offers a high-speed (12,000sph) initial printing function, a maximum printing speed of 16,000sph with ultra-stable print quality, and a high-speed pre-inking system.

These functions work together to reduce the time from the end of one 200-page job to the start of the next job by 50 percent — to a mere six minutes.

This unprecedented job changeover time is a powerful instrument for handling short-run work profitably. In fact, the Lithrone S26/S29 has the unheard-of capacity to finish 10 jobs of 200 pages each in just one hour.

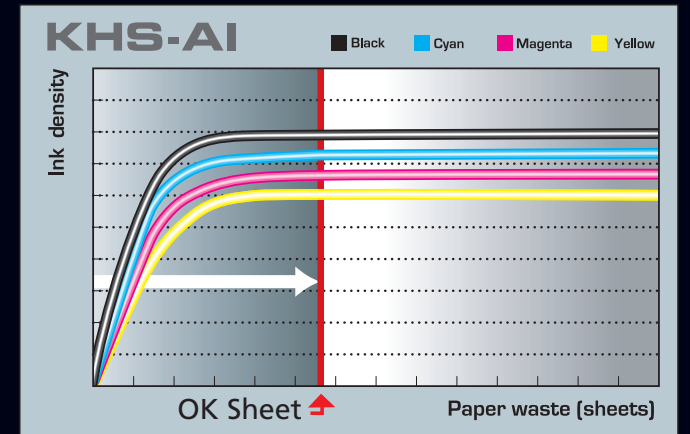


● Short Makeready through Ultimate Job Changeover Performance



● PDC-SII - Spectrodensitometer (optional)

Equipped with a read-ahead linear sensor that monitors the color bar position. Optical follow-up design eliminates the need to recognize the color bar. High-speed data transfer allows display of graphs immediately after measurement of each patch on the color bar.



● KHS-AI for Very Short Makereadies with Minimum Paper Waste

The KHS-AI (Komori KHS Advanced Interface) was designed to raise productivity by reducing job changeover times and paper waste to absolute minimum levels. CTP-produced plates and preset data calculated from CIP4 data enable one-step register adjustment and color matching. The program-controlled pre-inking and removing function creates the proper ink film thickness on the ink rollers, thus enabling very fast startups. This ensures amazingly short makereadies, reduces paper waste, and extracts the full potential of the press, thus significantly raising total productivity.

*Figures show Komori measurements under specific conditions. No warranty is implied.

Reproduction Performance and Color on a Higher Level

Extending the Lithrone Tradition with Evolved Print Quality

The major advantages of the Lithrone S26/S29 include high print quality, high reproducibility, superior inking and distribution, and color brilliance along with high productivity. The printing units are at the core of this quality. They incorporate an optimized roller configuration derived from a computer analysis to specify the ideal model for maintaining the optimum balance of ink and water, ensuring sufficient ink retention, and attaining high print quality.

In addition, the Lithrone S26/S29 printing units are equipped with the Komorimatic dampening system, which provides a consistent supply of dampening solution directly to the plate and also enables high-quality non-alcohol printing with the minimum necessary amount of water. The printing units also exhibit very high rigidity due to micron-order machine accuracy. The essence of the Komori pursuit of high print quality.

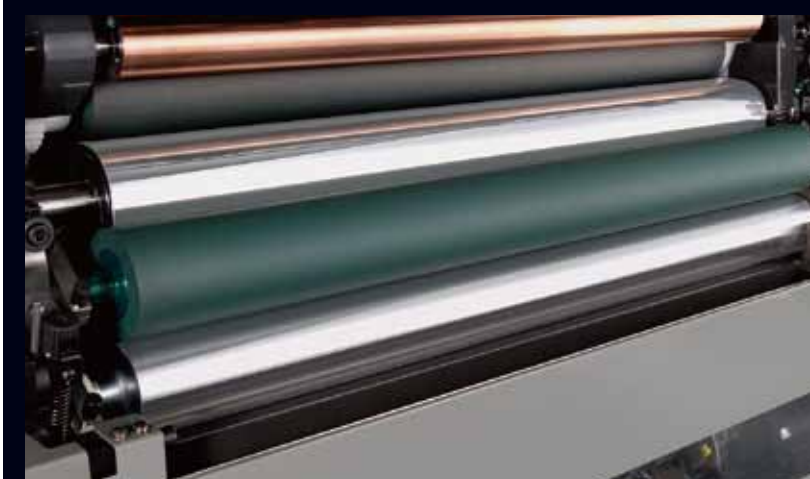
Perfecting Perfection

The perfecting mechanism on the Lithrone S26P/S29P employs Komori's acclaimed design of three double-size transfer cylinders, resulting in very stable sheet travel, excellent performance on heavy stocks and high print quality.



● Skeleton transfer cylinder/air guide

The optional skeleton-type transfer cylinder further reduces scuffing/markings. Very smooth sheet transport is ensured when the skeleton transfer cylinder is combined with the air guide. Accommodates thin to thick sheets.



● Komorimatic

Provides a steady supply of dampening solution directly to the plate and facilitates high-quality non-alcohol printing by using the minimum necessary amount of water.



● Ink and Dampening Roller Configuration

Maintains the optimum balance of ink and water, ensures sufficient ink retention, and maintains high print quality.



● Suction Tape Feeder

The suction tape-type feeder provides consistent sheet feeding regardless of paper quality or size. Shorter setup time for sheet size changes.

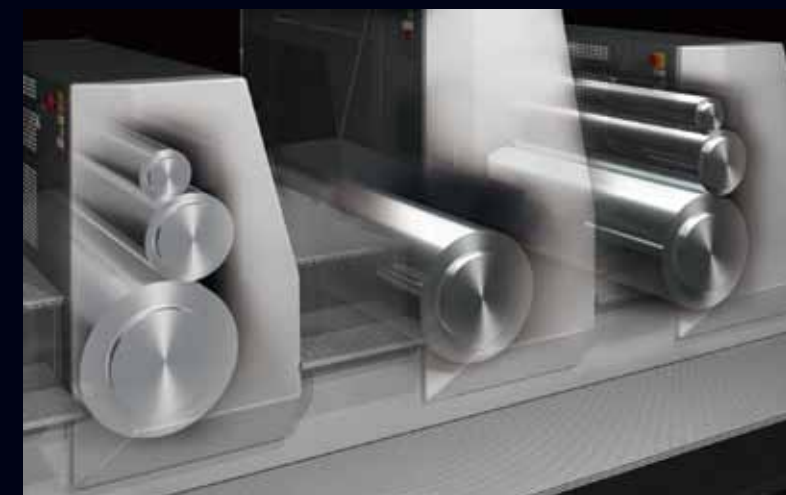
Wide Lineup Supports Diverse Strategies

Perfect for High Added Value Printing

The Komori Lithrone S26/S29 handles dual roles easily, printing on thin and thick substrates with excellent results. This opens the way to high added value printing for packaging and on labels and cards. The Lithrone S26P/S29P perfecter is the ultimate high added value machine, printing high quality multicolor work in eight or more colors in straight mode with just one pass.

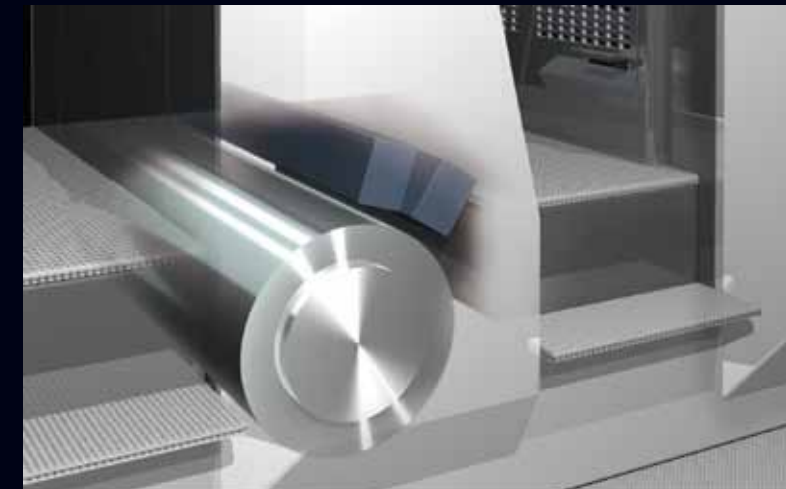
This advanced sheetfed press is also available in a wide range of special specifications, giving the printer the option of laying down special inks or overprint varnish, or even utilizing UV-spec units for plastic or metallized paper substrates in a one-pass inline production system. In addition, Komori is very competent in developing custom configurations for specific applications.

Equipped with an optional coater and dryer, the Lithrone S26/S29 is capable of flexibly meeting today's diverse market needs also provides excellent support for expanding into profitable areas of business through high added value printing.



● Double Coater

The Lithrone S26/S29 equipped with the Komori double coater option is ideal for applications requiring high-grade varnish/coating finish, thickness, or high gloss effects as well as high value added varnish/coating processes such as gold or silver varnish with clear varnish or the combination of matte and glossy varnish.



● Drying Unit

Stationed between printing units or in front of the coater, the drying unit instantly dries ink and varnish. Enables special printing on metallized paper or film as well as various combinations of ink and varnish.



● Double Delivery

Allows nonstop operation by providing two delivery piles. Irregular sheets can be automatically detected and separated when Double Delivery is configured with the Komori Print Quality Assessment System.

Full Compatibility with Advanced Digitalization

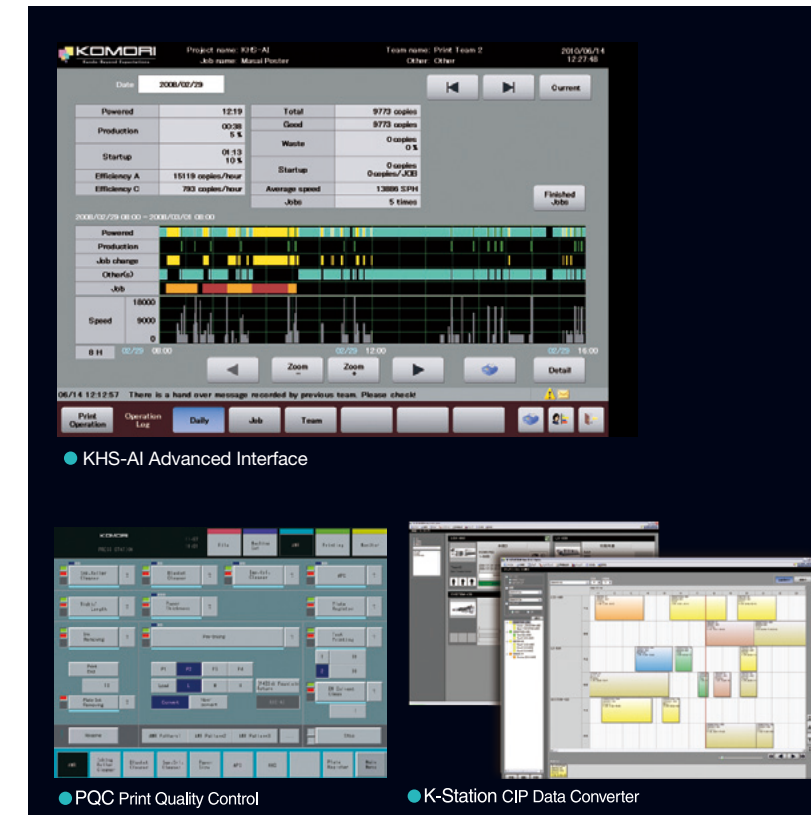
Advanced Operation Console for Digital Control

Equipped with dual large-screen touchpanels, the new operation console allows nearly all press adjustments to be made easily by remote control.

The operation console can be configured with the CIP4/JDF-compatible K-Station (optional) and the KHS-AI (optional). This centralized control offers a realtime view of press operating conditions with external data.

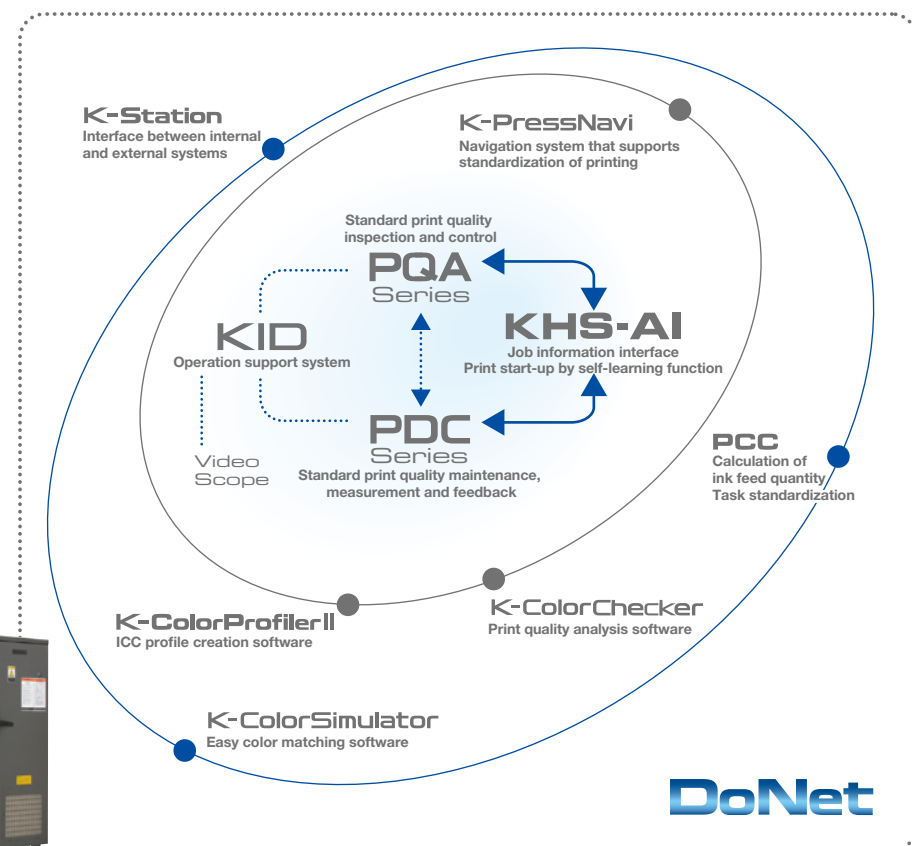
The improved operating environment not only facilitates management streamlining but also reduces the operator's taskload.

Combining these capabilities with the optional PDC-SII Print Density Control-Spectrodensitometer and K-ColorProfilerII enables numeric control for color matching printed items and smooth implementation of advanced color management, a major step toward printing standardization. The Komori command center ready to evolve with future digital technologies.



Optimization of printing processes by DoNet

DoNet is a digital workflow concept aimed at supporting the 'standardization of printing' from the viewpoint of a specialty printing manufacturer. DoNet enables the stabilization of quality (Quality), reduction of waste (Cost), short makeready (Delivery) and reduction of the environmental footprint (Environment) and improves both productivity and client satisfaction.



● One-Stop Total Press Control
Centralized control gives the operator pushbutton command of all functions, reducing printing costs by ensuring easy operation and minimal makeready waste.



* Model in photograph includes optional specifications.

The Power of the Lithrone Double-Size Perfecting Mechanism

For printers who require both thin and thick sheet capabilities, need both multicolor and two-sided printing, or aim at in-sourcing more work, the Lithrone S26P/S29P meets the most stringent requirements of demanding applications. One press for straight printing and perfecting printing on thin and thick sheets.

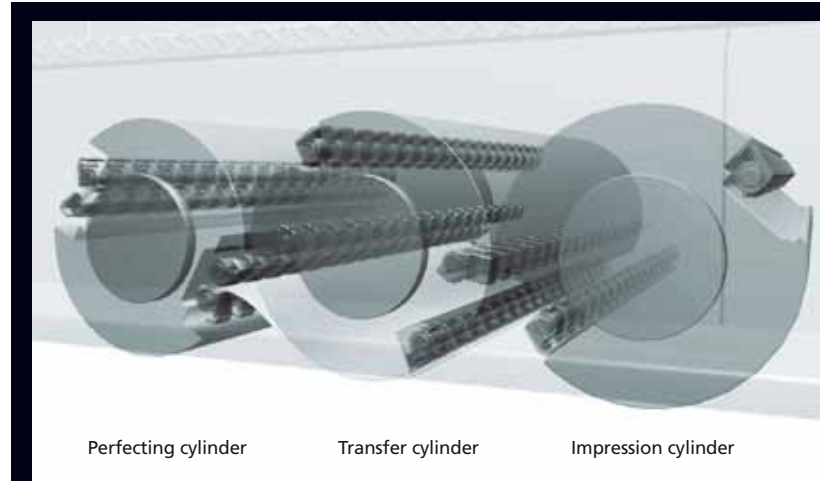
Quality

The cylinder array of double-size impression, transfer, and perfecting cylinders virtually eliminates scuffing and marking and produces high print quality with minimal front/back quality differences.

Productivity

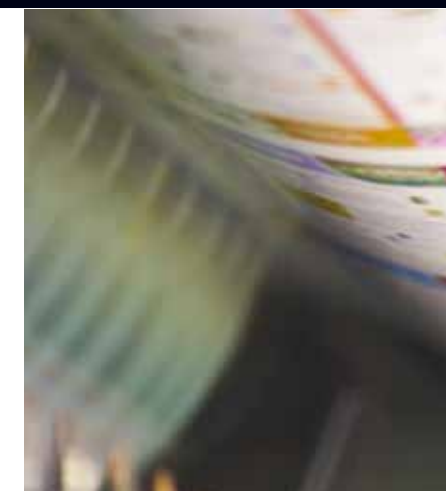
The Lithrone S26P/S29P offers 15,000sph printing speed in perfecting mode with two original Komori systems — the high-performance perfecting mechanism that uses three double-size transfer cylinders and Komori's unique sheet path design, maintained by smooth, stress-free sheet transfers and air guides. In addition, makeready and lead times (especially when many units are employed) are substantially shortened by an array of cutting-edge automated mechanisms, such as the new fully automatic platechanging (Full-APC). By maximizing the advantages of one-pass printing, the Lithrone S26P/S29P delivers awesome performance — the most direct, effective means of driving the profitability of a printing business.

* Maximum printing speed depends on specifications and printing conditions.



● Fully automatic switching between straight and perfecting

The Komori perfecting mechanism configured of three double-size transfer cylinders presents fewer sheet transfers than a single-size design, resulting in consistent sheet transport, no marking/scuffing issues, and easy handling of a range of sheet thicknesses. Switching between straight and perfecting printing modes requires limited mechanical operation, input of the sheet size via the touch-panel on the operation console and the touch of a button. The easy operation is virtually automatic. Sheet-size phase adjustment can be performed remotely via the touch-panel on the operation console.



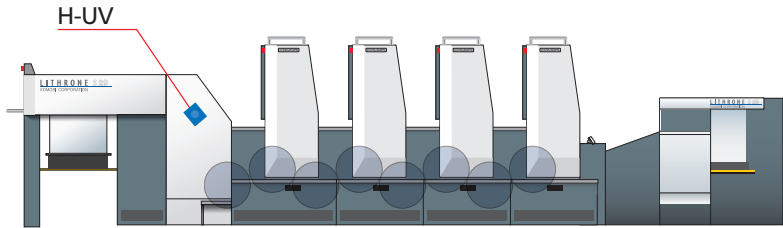
PERFECTOR



Ten-color 29-inch Sheetfed Offset Perfecting Press Lithrone S29P (LS-1029P)
* Model in photograph includes optional specifications.

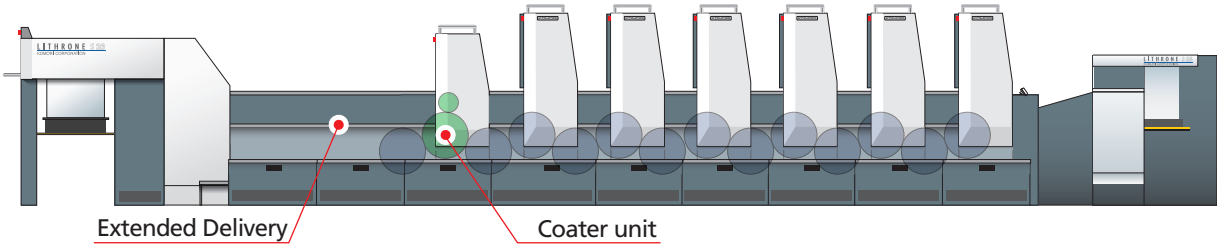
Wide Lineup to Support New Business Initiatives

Standard Specification Plus Optional H-UV (LS-429 + H-UV)

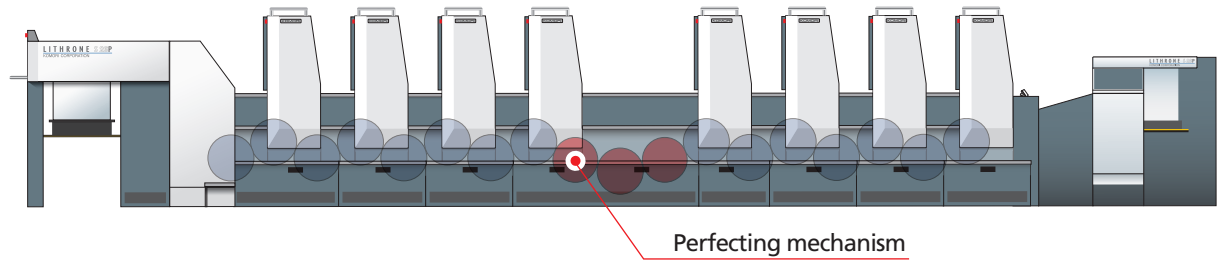


Coater specification (LS-629 + C + Extended Delivery) *Bed height + 200mm

- In-line coater for aqueous coating

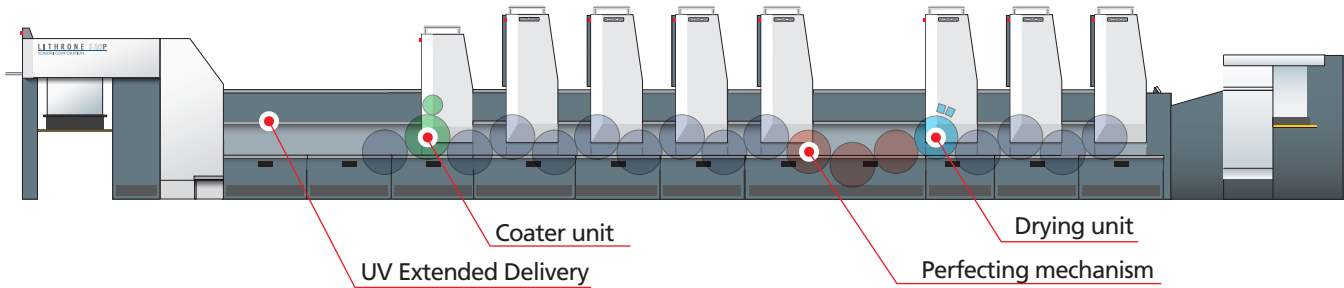


Standard perfector specification (LS-829P (4x4))



Perfecting UV coating specification (LS-629P (2x4) + DU + C + UV extended delivery)

- UV ink drying unit
- UV coater unit
- UV extended delivery



LITHRONE S26 (26-inch Sheetfed Offset Press) Specifications

Model	LS-226	LS-426	LS-526	LS-626	LS-726	LS-826
Number of colors	2	4	5	6	7	8
Max. printing speed	sph			16,000		
Min. printing speed	sph			3,000		
Max. sheet size	mm (in.)		480 x 660 (18 ²⁹ / ₃₂ x 25 ³¹ / ₃₂)			
Min. sheet size	mm (in.)		200 x 280 (7 ⁷ / ₈ x 11 ¹ / ₃₂)			
Max. printing area	mm (in.)		470 x 650 (18 ¹ / ₂ x 25 ¹⁹ / ₃₂)			
Sheet thickness range	mm (in.)	0.04 ~ 0.8 (0.002 ~ 0.032) including option				
Plate size	mm (in.)		560 x 670 (22 ¹ / ₁₆ x 26 ³ / ₈)			
Blanket size	mm (in.)	628 x 680 (24 ² / ₃₂ x 26 ² / ₃₂) [including aluminum bar]				
Feeder pile height	mm (in.)		800 (31 ¹ / ₂)			
Delivery pile height	mm (in.)		900 (35 ⁷ / ₁₆)			
Length (L)	mm (ft.)	5,650 (18'5")	7,380 (24'2")	8,240 (27')	9,100 (29'9")	9,970 (32'7")
Width (W)	mm (ft.)			3,040 (10')		
Height (H)	mm (ft.)		1,770 (5'8")	1,950 (6'5") with cover open		
Weight	kg (lb.)	8,500 (18,739)	14,300 (31,526)	17,200 (37,920)	20,100 (44,313)	23,000 (50,706)

*Maximum printing speed is subject to change with printing conditions, such as sheet thickness, or installed options.

*Minimum sheet size:
200 x 360mm (7⁷/₈ x 14³/₁₆) with air side-lay
230 x 280mm (9¹/₁₆ x 11¹/₃₂) with auxiliary delivery pile
257 x 364mm (10¹/₈ x 14⁵/₁₆) with single suction tape feeder

*Performance and numbers may differ from specifications herein, and specifications may also be modified for product improvements.

*Power consumption may differ on machines with user-mounted options or devices.

LITHRONE S26P (26-inch Sheetfed Offset Perfecting Press) Specifications

Model	LS-426P	LS-526P	LS-626P	LS-826P	LS-1026P
Number of colors	4	5	6	8	10
Max. printing speed	sph		15,000		13,000
Min. printing speed	sph		3,000		
Max. sheet size	mm (in.)		480 x 660 (18 ²⁹ / ₃₂ x 25 ³¹ / ₃₂)		
Min. sheet size	mm (in.)	200 x 280 (7 ⁷ / ₈ x 11 ¹ / ₃₂) [single sided]	260 x 280 (10 ¹ / ₄ x 11 ¹ / ₃₂) [double sided]		
Max. printing area	mm (in.)	470 x 650 (18 ¹ / ₂ x 25 ¹⁹ / ₃₂) [single sided]	460 x 636 (18 ¹ / ₂ x 25 ¹ / ₃₂) [double sided]		
Sheet thickness range	mm (in.)	0.04 ~ 0.45 (0.002 ~ 0.018) including option			
Plate size	mm (in.)		560 x 670 (22 ¹ / ₁₆ x 26 ³ / ₈)		
Blanket size	mm (in.)	628 x 680 (24 ² / ₃₂ x 26 ² / ₃₂) [including aluminum bar]			
Feeder pile height	mm (in.)		1,000 (39 ³ / ₈)		
Delivery pile height	mm (in.)		1,100 (43 ⁵ / ₁₆)		
Length (L)	mm (ft.)	8,250 (27'1")	9,120 (30')	9,980 (32'7")	11,710 (38'5")
Width (W)	mm (ft.)			3,040 (10')	
Height (H)	mm (ft.)		1,970 (6'5")	2,150 (7'1") with cover open	
Weight	kg (lb.)	17,090 (37,677)	20,090 (44,291)	23,090 (50,905)	29,090 (64,132)

*Maximum printing speed is subject to change with printing conditions, such as sheet thickness, or installed options.

*Minimum sheet size:
200 x 360mm (7⁷/₈ x 14³/₁₆)
[perfecting printing 260 x 360mm (10¹/₄ x 14³/₁₆)] with air side-lay
230 x 280mm (9¹/₁₆ x 11¹/₃₂) with auxiliary delivery pile
257 x 364mm (10¹/₈ x 14⁵/₁₆) with single suction tape feeder

*Margin for vacuum wheels on back side of sheet required for double-sided printing.

*Performance and numbers may differ from specifications herein, and specifications may also be modified for product improvements.

*Power consumption may differ on machines with user-mounted options or devices.

LITHRONE S29 (29-inch Sheetfed Offset Press) Specifications

Model	LS-229	LS-429	LS-529	LS-629	LS-729	LS-829
Number of colors	2	4	5	6	7	8
Max. printing speed	sph			16,000		
Min. printing speed	sph			3,000		
Max. sheet size	mm (in.)		530 x 750 (20 ⁷ / ₈ x 29 ¹ / ₃₂)			
Min. sheet size	mm (in.)		200 x 280 (7 ⁷ / ₈ x 11 ¹ / ₃₂)			
Max. printing area	mm (in.)		520 x 740 (20 ¹ / ₂ x 29 ¹ / ₈)			
Sheet thickness range	mm (in.)	0.04 ~ 0.8 (0.002 ~ 0.032) including option				
Plate size	mm (in.)		605 x 760 (23 ¹ / ₃₂ x 29 ² / ₃₂)			
Blanket size	mm (in.)	678 x 770 (26 ¹ / ₁₆ x 30 ⁵ / ₁₆) [including aluminum bar]				
Feeder pile height	mm (in.)		800 (31 ¹ / ₂)			
Delivery pile height	mm (in.)		900 (35 ⁷ / ₁₆)			
Length (L)	mm (ft.)	5,650 (18'5")	7,380 (24'2")	8,240 (27')	9,100 (29'9")	9,970 (32'7")
Width (W)	mm (ft.)			3,130 (10'3")		
Height (H)	mm (ft.)		1,770 (5'8")	1,950 (6'5") with cover open		
Weight	kg (lb.)	9,400 (20,723)	15,800 (34,833)	19,000 (41,888)	22,200 (48,943)	25,400 (55,997)

*Maximum printing speed is subject to change with printing conditions, such as sheet thickness, or installed options.

*Minimum sheet size:
200 x 360mm (7⁷/₈ x 14³/₁₆) with air side-lay
230 x 280mm (9¹/₁₆ x 11¹/₃₂) with auxiliary delivery pile
257 x 364mm (10¹/₈ x 14⁵/₁₆) with single suction tape feeder

*Performance and numbers may differ from specifications herein, and specifications may also be modified for product improvements.

*The following plate size specifications are available as options:
600 x 730mm (23⁵/₈ x 28³/₄), 605 x 745mm (23¹/₁₆ x 29¹/₃₂),
605 x 754mm (23¹/₁₆ x 29¹/₁₆), 600 x 760mm (23⁵/₈ x 29²/₃₂)
Max. printing areas differ from the standard specification.

*Blanket size specification differs if any of these plate sizes are specified as options.

*Power consumption may differ on machines with user-mounted options or devices.

LITHRONE S29P (29-inch Sheetfed Offset Perfecting Press) Specifications

Model	LS-429P	LS-529P	LS-629P	LS-829P	LS-1029P
Number of colors	4	5	6	8	10
Max. printing speed	sph		15,000		13,000
Min. printing speed	sph		3,000		
Max. sheet size	mm (in.)		530 x 750 (20 ⁷ / ₈ x 29 ¹ / ₃₂)		
Min. sheet size	mm (in.)	200 x 280 (7 ⁷ / ₈ x 11 ¹ / ₃₂) [single sided]	260 x 280 (10 ¹ / ₄ x 11 ¹ / ₃₂) [double sided]		
Max. printing area	mm (in.)	520 x 740 (20 ¹ / ₂ x 29 ¹ / ₈) [single sided]	510 x 726 (20 ³ / ₃₂ x 28 ¹⁹ / ₃₂) [double sided]		
Sheet thickness range	mm (in.)	0.04 ~ 0.45 (0.002 ~ 0.018) including option			
Plate size	mm (in.)		605 x 760 (23 ¹ / ₃₂ x 29 ² / ₃₂)		
Blanket size	mm (in.)	678 x 770 (26 ¹ / ₁₆ x 30 ⁵ / ₁₆) [including aluminum bar]			
Feeder pile height	mm (in.)		1,000 (39 ³ / ₈)		
Delivery pile height	mm (in.)		1,100 (43 ⁵ / ₁₆)		
Length (L)	mm (ft.)	8,250 (27'1")	9,120 (30')	9,980 (32'7")	11,710 (38'5")
Width (W)	mm (ft.)			3,130 (10'3")	
Height (H)	mm (ft.)		1,970 (6'5")	2,150 (7'1") with cover open	
Weight	kg (lb.)	18,800 (41,447)	22,100 (48,722)	25,400 (55,997)	32,000 (70,548)

*Maximum printing speed is subject to change with printing conditions, such as sheet thickness, or installed options.

*Minimum sheet size:
200 x 360mm (7⁷/₈ x 14³/₁₆)
[perfecting printing 260 x 360mm (10¹/₄ x 14³/₁₆)] with air side-lay
230 x 280mm (9¹/₁₆ x 11¹/₃₂) with auxiliary delivery pile
257 x 364mm (10¹/₈ x 14⁵/₁₆) with single suction tape feeder

*Performance and numbers may differ from specifications herein, and specifications may also be modified for product improvements.

*The following plate size specifications are available as options:
600 x 730mm (23⁵/₈ x 28³/₄), 605 x 745mm (23¹/₁₆ x 29¹/₃₂),
605 x 754mm (23¹/₁₆ x 29¹/₁₆), 600 x 760mm (23⁵/₈ x 29²/₃₂)
Max. printing areas differ from the standard specification.

*Blanket size specification differs if any of these plate sizes are specified as options.

*Power consumption may differ on machines with user-mounted options or devices.

Note:

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